



## Asian Journal of Pharmaceutical Analysis and Medicinal Chemistry

Journal home page: [www.ajpamc.com](http://www.ajpamc.com)



### PREPARATION AND *INVITRO* RELEASE STUDIES OF ANASTROZOLE CONVENTIONAL TABLETS

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#### ABSTRACT

The aim of research work is formulation and optimization of drug release of the anastrozole conventional tablet. The conventional tablet formulations of anastrozole were formulated by using suitable different diluents and other excipients. The tablets are prepared by using direct compression method. The prepared tablets are evaluated in terms of their precompression studies, hardness test, thickness test, weight variation test, friability test and *invitro* study. All the batches showed good to satisfactory of free flowing properties, hardness, thickness, weight variation, friability, and the values are within the pharmacopeia limit. *In vitro* dissolution studies showed that the formulation FA-3 gave the maximum percentage of drug release (56.18%) with in 60 mints.

#### KEY WORDS

Anastrozole, Conventional tablet, Direct compression method and *Invitro* study.

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#### INTRODUCTION

Tablets are oral solid dosage forms of medicinal substances usually prepared with the aid of suitable pharmaceutical adjuvants. Although the recent trends in tablet technology reduce the manual input and performing the process validation of each unit operation thus ensuring enhance product quality and process reliability. The oral route of drug administration is the most important method of drugs for systematic affects. It can be said that at least 90% of all drugs used to produce systemic effect by oral route of drugs that are administered orally, solid oral dosage forms represents the

preferred loss of product because in this form one usual dose of the drug has been accurately placed<sup>1</sup>. Anastrozole is an reversible (TYPE-II) nonsteroidal aromatase inhibitor used in the treatment of breast cancer in women who have attained menopause and also in women who have disease deterioration after being given Tamoxifen therapy. There may be other conditions also where the doctor may deem it fit to use this medication<sup>2</sup>.

## MATERIALS AND METHOD

### Materials

Anastrozole was obtained from Sun pharmaceutical ltd, India. Lactose, Di basic calcium Phosphate, Starch, Mannitol, Sorbitol, Talc and Magnesium stearate were purchased from Loba Chemie Pvt. Ltd., Mumbai, India. All other chemicals and ingredients were used for study are of Analytical grade.

### Method<sup>3</sup>

#### Preparation of Anastrozole tablets

The Anastrozole tablet formulations were prepared by direct compression technique. All the powders are passed through 40 mesh sieve. Weigh the required quantity of pure drug and other ingredients were mixed thoroughly. Talc and magnesium stearate were finally added as a glidant and lubricant respectively. The blend was directly compressed using multiple punch tablet compression machine (Table No.1).

#### Evaluation Parameters<sup>3-5</sup>

##### Pre-formulation Studies

##### Fourier Transform Infrared Spectroscopy

The Fourier transform infra-red analysis was conducted for the structure characterization. FTIR spectra of the pure drug, diluents and formulations were recorded by using BOMEN MB SERIES FTIR instrument. Approximately 5mg of samples were mixed with 50mg of spectroscopic grade KBr, samples were scanned in the IR spectroscopy.

##### Pre-compression studies of tablet powder

##### Bulk density

3gm of powder were weighed separately and transferred into 100ml measuring cylinder, initial

volume was measured and calculated according to the formula

##### Formula

$$\text{Bulk density} = \text{Mass} / \text{Volume}$$

##### Tapped density

Tapped density is determined by placing a graduated cylinder containing a known mass of powder and mechanical tapper apparatus, which is operated for a fixed number of taps until the powder bed volume has reached a minimum volume. Using the weight of the powder in the cylinder and this minimum volume, the tapped density may be computed.

##### Formula

$$\text{Tapped density} = \frac{\text{Weight of Powder}}{\text{Tapped volume of Powder}}$$

##### Angle of Repose

The manner in which stresses are transmitted through a bead and the beads response to applied stress are reflected in the various angles of friction and response. The most commonly used of this in angle of repose, which may be determined experimentally by number of methods. The method used to find the angle of repose is to pour the powder a conical on a level, flat surface and measure the included angle with the horizontal.

##### Formula

$$\theta = \text{Tan}^{-1} (h/r)$$

Where,

$\theta$  = Angle of repose,

h = Height of the powder cone,

r = Radius of the powder cone.

##### Compressibility Index or Carr's Index

Carr's Index is measured using the values of bulk density and tapped density.

The following equation is used to find the Carr's Index,

$$\text{CI} = \frac{(\text{TD}-\text{BD})}{\text{TD}} \times 100$$

Where, TD = Tapped density

BD = Bulk density.

### Hausner's Ratio

It indicates the flow properties of the powder and ratio of Tapped density to the Bulk density of the powder.

#### Formula

**Hausner's Ratio = Tapped density/Bulk density**  
**Post compression studies of Anastrozole tablets**  
**Hardness or Crushing strength Test<sup>6</sup>**

Hardness of the tablet was determined using the Monsanto hardness tester (The lower plunger was placed in contact with the tablet and a zero reading was taken. The plunger was then forced against a spring by tuning a threaded bolt until the tablet fractured. As the spring was compressed a pointer rides along a gauge in the barrel to indicate the force.

The force required to break the tablet is measured in kilograms and a crushing strength of 4Kg is usually considered to be the minimum for satisfactory tablets. Oral tablets normally have a hardness of 4 to 10 kg; however, hypodermic and chewable tablets have a hardness of 3 kg and some sustained release tablets have a hardness of 10 -20 kg.

#### Thickness Test

The thickness of the tablet is mostly related to the tablet hardness can be uses as initial control parameter. Ten tablets were randomly selected from each tablet thickness was determined using a Venire caliper and the reading was recorded in millimeters.

#### Friability Test

The pre-weighed tablets were placed in the friabilator (EF-2, Electro lab, Mumbai) which was then operated for 100rpm, then dusted and reweighed. The Conventional compressed tablets that lose less than 0.5-1.0% of their weight are generally considered acceptable.

$$\text{Friability index} = \frac{I - F}{I} \times 100$$

#### Where,

I - Initial weight

F - Final weight

#### Weight variation test

Weights of 20 individual tablets were noted and their mean weight also calculated. The percentage

deviation was calculated by using the following formula,

$$\text{Percentage deviation} = \frac{[X - X^*]}{X} \times 100$$

X - Actual weight of the tablet

X\* - Average weight of the tablet.

#### Estimation of Drug Content

An accurately weighed amount of powdered Anastrozole (100 mg) was extracted with water and the solution was filtered through 0.45 μ membrane filter paper. The absorbance was measured at 270 nm after suitable dilution.

#### Calculation

The amount of Anastrozole present in tablet can be calculated using the formula

$$A_t / A_s \times S_w / 100 \times 100$$

#### Where,

A<sub>t</sub> = Absorbance of sample preparation

A<sub>s</sub> = Absorbance of Standard preparation

S<sub>w</sub> = weight at Anastrozole working standard (mg).

#### In vitro drug release studies

The dissolution was carried out using rotating paddle method; freshly prepared 0.1N Hcl (pH 1.2) (900 ml) was placed in dissolution flask and allowed to obtain temperature at 37±0.5°C. The tablets were placed in beaker and rotated with 50rpm for 1 hrs. 1 ml of sample was withdrawn at different time intervals (0, 10, 20, 30, 40, 50 and 60 mints). After each withdrawal, medium was replaced by equal amount of fresh 0.1N Hcl (pH 1.2). The sample were diluted to 10 ml with dissolution medium and used for measurement of absorbance at 270 nm. The dissolution data obtained were plotted as percentage drug release versus time.

## RESULTS AND DISSCUSION

### Compatability studies (Fourier Transform Infrared Spectroscopic studies)

The fourier transform infra-red analysis was conducted for the surface structure characterization. FTIR spectrum of the formulated tablets, pure drug and different diluents was recorded. The tablets were taken in a KBr pellet by using BOMEN MB SERIES FTIR instrument. The Fourier Transform Infrared Spectroscopy study reveals that there is no

interaction between the different diluents and pure drug. Then all the functional groups are found in the IR spectrum of pure drug and different diluents.

#### **Precompression studies of powders**

##### **Bulk density**

The packing properties of the drugs and their formulations widely depend upon bulk density. It has been stated that bulk density values less than  $1.2\text{gm/cm}^3$  indicate good flow and values greater than  $1.5\text{ gm/cm}^3$  indicate poor flow. From the results it can be seen that the bulk density values are less than  $1.2\text{gm/cm}^3$ . This indicates good flow characteristics of the powders. Values showed Table No.2.

##### **Tapped density**

From the results it can be seen that the Tapped density values indicate good flow characteristics of the powders. Values showed Table No.2.

##### **Angle of Repose**

Angle of repose is less than or equal to  $40^\circ$  indicates free flowing properties of the powders. However angle of repose is greater than  $40^\circ$  indicates poor flow of material. It can be observed that the angle of repose for various batches of the powders is found to be less than  $40^\circ$ , it indicates good flow properties of the powders. Values showed Table No.2.

##### **Compressibility Index or Carr's Index**

Carr's Index is less than or equal to  $<10$  indicates free flowing properties of the powders. However Carr's Index is greater than  $<10$  indicates poor flow of material. It can be observed that the Carr's Index for various batches of the powders is found to be less than  $>10$ ; it indicates good flow properties of the powders. Values showed Table No.2.

##### **Hausner's Ratio**

Hausner's Ratio is less than or equal to 1.069 indicates free flowing properties of the powders. However Hausner's Ratio is greater than 1.35 indicates poor flow of material. It can be observed that the Hausner's Ratio for various batches of the powders is found to be less than 1.35; it indicates good flow properties of the powders. Values showed Table No.2.

#### **Postcompression studies**

##### **Hardness Test**

The hardness of the tablet various batches were determined. The various batches of the tablets of hardness values are found within limits and it indicates good strength of the conventional tablets. Values showed Table No.3.

##### **Thickness Test**

The thicknesses of tablets were almost uniform in the all formulations and were found to be in the range of 0.25mm. Values showed Table No.3.

##### **Friability Test**

The conventional tablets friability values are found to be less than 1% in all cases and considered to be satisfactory. Values showed Table No.3.

##### **Weight variation test**

All this conventional tablets passed weight variation test as the % weight variation was within the pharmacopoeia limits. The weight of the all tablets was found to be uniform with low standard deviation values. Values showed Table No.3.

##### **Estimation of Drug Content**

Drug content of all the batches are within the acceptable range which shows the proper mixing of the drug and excipients. Values showed Table No.3.

##### **In vitro drug release studies**

Among all the batches FA-3 formulations showed the better *invitro* release of drug (Table No.4 and Figure No.1).

**Table No.1: Formulation of different batches of Anastrozole Tablets**

S.No	Ingredients	FA-1	FA-2	FA-3	FA-4	FA-5
1	Anastrozole	1 mg				
2	Lactose	75mg	-	-	-	-
3	Di basic calcium Phosphate	-	75mg	-	-	-
4	Starch	-	-	75mg	-	-
5	Mannitol	-	-	-	75mg	-
6	Sorbitol	-	-	-	-	75mg
7	Talc	2mg	2mg	2mg	2mg	2mg
8	Magnesium stearate	2mg	2mg	2mg	2mg	2mg

**Total weight of the tablet – 80mg/Tab**

**Table No.2: Precompression studies of powders**

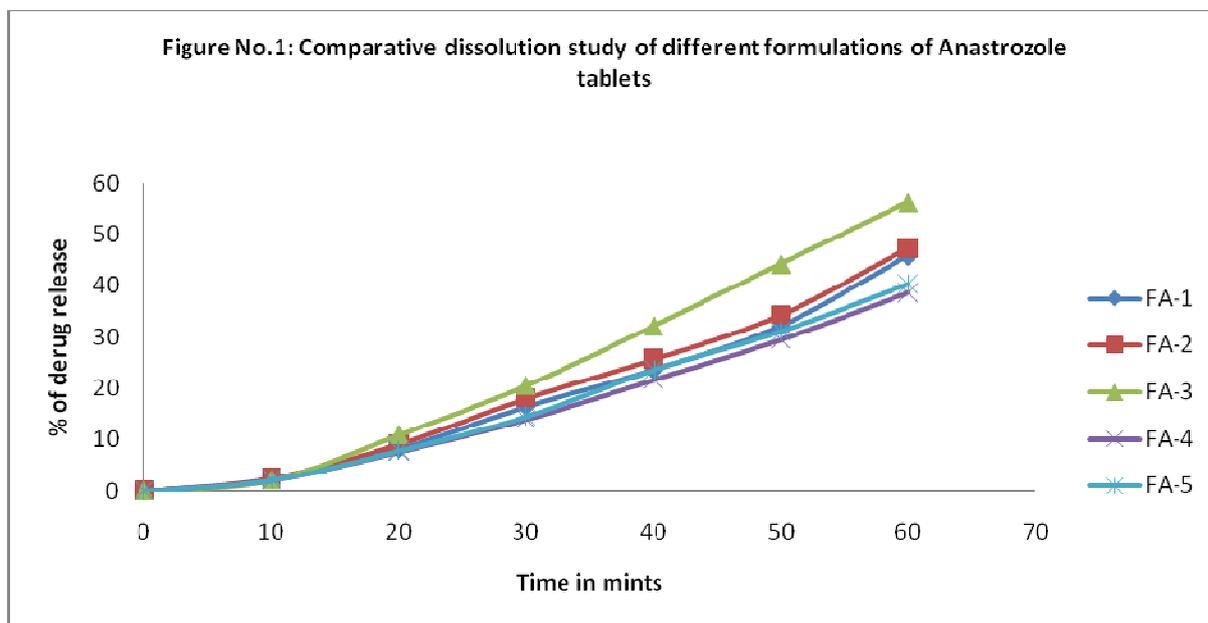
S.No	Formulations	Bulk Density (gm/cm <sup>3</sup> )	Tapped Density (gm/cm <sup>3</sup> )	Angle of Repose (θ)	Carr's Index (%)	Hausner's Ratio
1	FA-1	0.759	0.842	26.32	9.85	1.109
2	FA-2	0.763	0.833	26.24	8.40	1.091
3	FA-3	0.767	0.821	25.74	6.57	1.070
4	FA-4	0.773	0.815	24.85	5.15	1.054
5	FA-5	0.779	0.810	24.48	3.82	1.039

**Table No.3: Postcompression studies of Anastrozole Tablets**

S.No	Formulations	Hardness Test (kg/cm)	Thickness Test (cm)	Friability Test (%)	% of Weight variation test	Estimation of Drug Content
1	FA-1	5.21	0.25	0.5	99.5	99.6
2	FA-2	5.24	0.25	0.625	99.5	99.6
3	FA-3	5.26	0.25	0.75	99.7	99.8
4	FA-4	5.25	0.25	0.75	99.3	99.6
5	FA-5	5.24	0.25	0.5	99.2	99.7

**Table No.4: Comparative dissolution study of different formulations of Anastrozole tablets**

S.No	Time (mints)	% of drug release (FA-1)	% of drug release (FA-2)	% of drug release (FA-3)	% of drug release (FA-4)	% of drug release (FA-5)
1	0	0.00	0.00	0.00	0.00	0.00
2	10	2.36	2.54	2.15	2.14	2.18
3	20	8.23	9.15	10.96	7.68	7.89
4	30	16.45	18.05	20.54	13.94	14.52
5	40	23.58	25.61	32.12	21.65	23.58
6	50	32.12	34.23	44.23	29.45	31.05
7	60	45.75	47.25	56.18	38.56	40.25



**Figure No.1: Comparative dissolution study of different formulations of Anastrozole tablets**

## CONCLUSION

The present study was carried out to investigate the ability of Anastrozole tablets for treatment of breast cancer disease. All the batches showed good to satisfactory of free flowing properties, hardness, thickness, weight variation, friability, and the values are within the pharmacopeia limit. The *in vitro* studies showed that this formulation FA-3 successfully delivers the maximum amount of drug release. From the results was concluded that a optimum formulation is combination of anastrozole and starch (diluent). Hence, this formulation can be making a suitable conventional dosage forms for drug therapy.

## ACKNOWLEDGEMENT

We are thankful to Seven Hills College of Pharmacy, India for providing facility to carry out the research work.

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